

# The MGS Group



# SLB 1600 / 72" DOUBLE TWIST MACHINE

**The SLB 1600 is available in two versions.**

The **SLB 1600E** is a two motor version. One AC motor for the rotor and one DC motor for the takeup reel. Takeup tension is adjustable from the outside and is constant as reel fills from barrel to flange.

The **SLB 1600D** is the same size and construction as the SLB 1600E and includes an additional DC motor driving the capstans to provide digital lay control. The operator selects the desired lay length on the HMI Screen.



## Typical Range Of Products

Soft Annealed Copper (Bare Wire)	7 & 18/19 wire constructions 6mm <sup>2</sup> to 95mm <sup>2</sup> 10 to 4/0 awg
Compacted Compressed Dies	Up to 95 mm <sup>2</sup> 4/0 awg
Compacted Rolls (Sector Shape)	Up to 95 mm <sup>2</sup> 4/0 awg
Insulated Cores	3, 4 and 5 cores
Maximum Finished Cable Diameter	28mm (1 1/8")

## Approximate Machine Dimensions

Overall Length Excluding Layplate	7900mm (25' 9")
Overall Width	3385mm (11' 10")
Overall Height	3200mm (10' 6")
Approximate Net Weight	30000kg (66,000 pounds)
Direction	Left to Right or Right to Left

## General Specifications

<b>Rotor Speed</b>	1400 twist per minute maximum
<b>Drum Sizes</b>	1600mm (72") flange dia. DIN standard
<b>Maximum Weight of Loaded Drum</b>	8000kg (17,800 pounds)
<b>Lay Range Available</b>	38 to 600mm (1.5" to 24") Direction Of Lay S or Z
<b>Line Speed</b>	300 meters (1000 ft) per minute max.
<b>Rotor Motor Drive</b>	AC
<b>Takeup Drum Motor</b>	DC
<b>Capstan Motor (SLB1600D only)</b>	DC
<b>Traverse Motor</b>	DC
<b>Noise Level At Operator Position</b>	85 dBA
<b>Services Required</b>	Air supply for brake Main electrical supply to control panel
<b>Capstan Diameter</b>	2 x 573mm
<b>Rotor Lubrication</b>	Grease lubrication

## CONSTRUCTION FEATURES:

**Machine Design** - Rotors, baseframe and loading system are all integrated in one unit. The acoustic enclosure can be isolated from mainframe. Integrated control cabinet.

**Machine Frame** - Stress relieved torsion-free steel fabrication.

**Bow** - Carbon fibre with wear strip.

**Guard/Acoustic Enclosure** - Self-supporting construction, electrically locked during operation, operator door slides sideways, internal lighting, end access for servicing.

**Take Up Tension** - Adjustable from HMI, constant as reel fills from barrel to flange.

**Rotor Drive** - By transmission shaft to both rotors.

**Rotor** - Statically and dynamically balanced and arranged for excellent wire path.

**Reel Loading And Unloading** - Foundation free, powered loading platform.

**Capstan** - SLB1600E Driven by change gears mechanically interlocked with rotor by timing belt drive. SLB1600D Driven by DC motor.

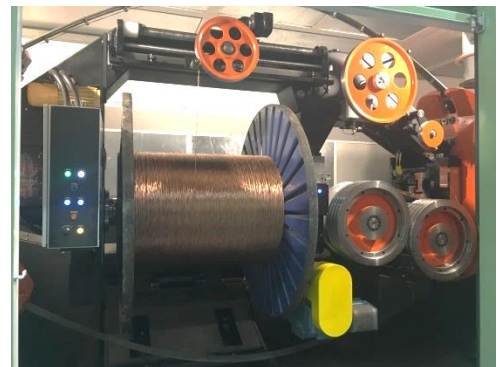
**Traverse With Screw** - By DC motor. End points are adjusted from outside during operation.

**Layplate** - 2 or 3 (product dependent) mounted on stand, longitudinally adjustable.

**Wire Break Monitoring** - Contact strip on baseframe and detectors at Capstan.

**Safety Installations** - Machine starts running with closed door only. Door can only be opened if rotor is not in motion. Emergency stop occurs during excessive movements of the cradle. Wire breaks strip on the machine baseframe.

**Operator Control Panel** - By (HMI) with all necessary instruments and operator controls. Operating screen, motor performance screen, and length measurement screen.



## Latest Enhancements

- Large touchscreen HMI with detailed maintenance diagnostics
- Digital traverse set points adjust from outside during operation
- Quick-change brush holder assemblies with constant tension brushes and holders to reduce maintenance down time.

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